



All dimensions are in inches.

UNIFIED	Thread Size	Fastener Material	Thread Code	Shank Code	A (Shank) Max.	Min. Sheet Thickness (1)	Hole Size In Sheet +.003/- .000	C Max.	E ± .010	T ± .010	Min. Dist.Hole To Edge (2)
		Aluminum									
	.086-56 (#2-56)	DCLA	256	1	.038	.040	.166	.165	.250	.070	.19
				2	.054	.056					
	.112-40 (#4-40)	DCLA	440	1	.038	.040	.1875	.187	.250	.090	.22
				2	.054	.056					
	.138-32 (#6-32)	DCLA	632	1	.038	.040	.213	.212	.280	.090	.27
				2	.054	.056					
	.164-32 (#8-32)	DCLA	832	1	.038	.040	.234	.233	.310	.130	.28
				2	.054	.056					
	.190-24 (#10-24)	DCLA	024	1	.038	.040	.296	.295	.370	.160	.31
				2	.054	.056					
	.190-32 (#10-32)	DCLA	032	1	.038	.040	.296	.295	.370	.160	.31
				2	.054	.056					
	.250-20 (1/4-20)	DCLA	0420	1	.054	.056	.344	.343	.440	.170	.34
				2	.087	.091					
				3	.120	.125					

All dimensions are in millimeters.

METRIC	Thread Size	Fastener Material	Thread Code	Shank Code	A (Shank) Max.	Min. Sheet Thickness (1)	Hole Size In Sheet +0.08	C Max.	E ± 0.25	T ± 0.25	Min. Dist.Hole To Edge (2)
		Aluminum									
	M2x0.4	DCLA	M2	1	0.98	1.0	4.22	4.2	6.35	1.5	4.8
				2	1.38	1.4					
	M3x0.5	DCLA	M3	1	0.98	1.0	4.75	4.73	6.35	2.0	5.6
				2	1.38	1.4					
	M3.5x0.6	DCLA	M3.5	1	0.98	1.0	5.41	5.38	7.11	2.0	6.9
				2	1.38	1.4					
	M4x0.7	DCLA	M4	1	0.98	1.0	5.94	5.92	7.8	3.0	7.1
				2	1.38	1.4					
	M5x0.8	DCLA	M5	1	0.98	1.0	7.52	7.49	9.4	3.8	7.9
				2	1.38	1.4					
	M6x1.0	DCLA	M6	1	1.38	1.4	8.75	8.73	11.18	4.08	8.6
				2	2.21	2.3					

(1) For maximum performance, we recommend that you use the maximum shank length for your sheet thickness.

(2) To minimize sheet distortion and maximize product performance, use a centerline-to-edge value greater or equal to the value specified.