



All dimensions are in inches.

UNIFIED	Thread Size	Type	Thread Code	Length "L" ± .010 (Length Code is in 16ths of an inch)						A Max.	Min. Sheet Thickness	Hole Size in Sheet +0.03 -0.00	H ± .010	S Max.	T ± .005	Min. Dist. Hole To Edge
				.250	.312	.375	.500	.625	.750							
	.112-40 (#4-40)	DKFH	440	4	5	6	8	10	12	.065	.060	.120	.180	.09	.020	.15
	.138-32 (#6-32)	DKFH	632	4	5	6	8	10	12	.065	.060	.140	.200	.09	.020	.19
	.164-32 (#8-32)	DKFH	832	4	5	6	8	10	12	.065	.060	.166	.225	.09	.020	.20
	.190-32 (#10-32)	DKFH	032	4	5	6	8	10	12	.065	.060	.189	.250	.09	.020	.20

All dimensions are in millimeters.

METRIC	Thread Size x Pitch	Type	Thread Code	Length "L" ± 0.25 (Length Code is in millimeters)						A Max.	Min. Sheet Thickness	Hole Size in Sheet +0.08	H ± 0.25	S Max.	T ± 0.13	Min. Dist. Hole To Edge
				6	8	10	12	15	18							
	M3x0.5	DKFH	M3	6	8	10	12	15	18	1.65	1.53	3.0	4.58	2.3	0.51	3.8
	M4x0.7	DKFH	M4	6	8	10	12	15	18	1.65	1.53	4.2	5.74	2.3	0.51	5.1
	M5x0.8	DKFH	M5	6	8	10	12	15	18	1.65	1.53	5.0	6.6	2.3	0.51	5.3