



All dimensions are in inches.

UNIFIED	Thread Size	Type		Thread Code	A (Shank) Max.	Min. Sheet Thickness	Hole Size In Sheet +.003 -.000	C ± .003	E ± .005	T ± .005	Min. Dist. Hole To Edge
		Carbon Steel	Stainless Steel								
	.086-56 (#2-56)	DKF2	DKFS2	256	.060	.060	.147	.165	.219	.065	.16
	.112-40 (#4-40)	DKF2	DKFS2	440	.060	.060	.166	.184	.219	.065	.17
	.138-32 (#6-32)	DKF2	DKFS2	632	.060	.060	.213	.231	.281	.065	.22
	.164-32 (#8-32)	DKF2	DKFS2	832	.060	.060	.250	.268	.344	.096	.25
	.190-32 (#10-32)	DKF2	DKFS2	032	.060	.060	.272	.290	.375	.127	.28

All dimensions are in millimeters.

METRIC	Thread Size x Pitch	Type		Thread Code	A Max.	Min. Sheet Thickness	Hole Size In Sheet +0.08	C ± 0.08	E ± 0.13	T ± 0.13	Min. Dist. Hole To Edge
		Carbon Steel	Stainless Steel								
	M2x0.4	DKF2	DKFS2	M2	1.53	1.53	3.73	4.19	5.56	1.5	4.2
	M2.5x0.45	DKF2	DKFS2	M2.5	1.53	1.53	4.22	4.68	5.56	1.5	4.4
	M3x0.5	DKF2	DKFS2	M3	1.53	1.53	4.22	4.68	5.56	1.5	4.4
	M4x0.7	DKF2	DKFS2	M4	1.53	1.53	6.4	6.81	8.74	2.0	6.4
	M5x0.8	DKF2	DKFS2	M5	1.53	1.53	6.9	7.37	9.53	3.0	7.1