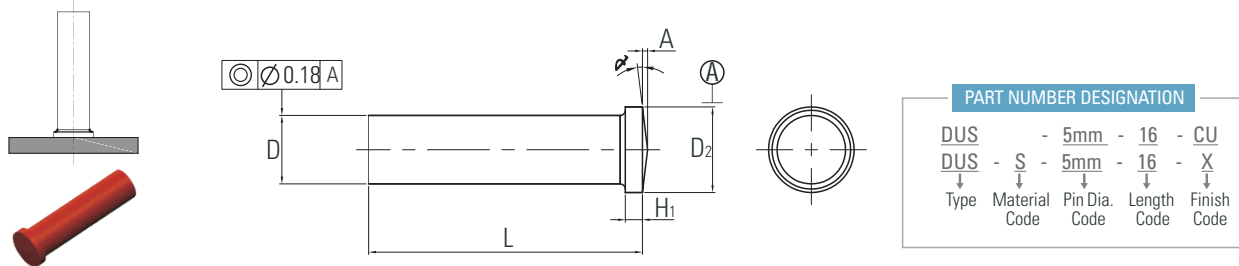


All dimensions are in millimeters.

METRIC	Pin Diameter P ± 0.05	Type		Pin Dia. Code	Length Code "L" ± 0.4 (Length Code in millimeters)							H1 ± 0.3	∠ +/-1°	D2 ± 0.2	A ± 0.05	C ± 0.08
		Pin Material			8	10	12	16	18	20	25					
		Carbon Steel	Stainless Steel													
3	UT	UTS	3mm	8	10	12	16	18	20	-	1.0	3°	4.5	0.55	0.6	
4	UT	UTS	4mm	8	10	12	16	18	20	-	1.0		5.5		0.65	
5	UT	UTS	5mm	8	10	12	16	18	20	25	1.0		6.5	0.8	0.75	
6	UT	UTS	6mm	8	10	12	16	18	20	25	1.0		7.5			
7.1	UT	UTS	7.1mm	-	-	12	16	18	20	25	1.1		9.0	0.85		



All dimensions are in millimeters.

METRIC	Pin Diameter P ± 0.05	Type		Pin Dia. Code	Length Code "L" ± 0.4 (Length Code in millimeters)							H1 ± 0.3	∠ +/-1°	D2 ± 0.2
		Pin Material			8	10	12	16	18	20	25			
		Carbon Steel	Stainless Steel											
3	US	USS	3mm	8	10	12	16	18	20	25	1.0	7°	4.0	
4	US	USS	4mm	8	10	12	16	18	20	25	1.0		5.0	
5	US	USS	5mm	8	10	12	16	18	20	25	1.0		6.0	
6	US	USS	6mm	-	10	12	16	18	20	25	1.0		7.0	
7.1	US	USS	7.1mm	-	-	12	16	18	20	25	1.1		9.0	
8	US	USS	8mm	-	-	-	16	18	20	25	1.1			