



PART NUMBER DESIGNATION				
HFH	-	M8	-	ZU
HFH	-	B	-	X
HFH	-	S	-	X
↓	↓	↓	↓	↓
Type	Material Code	Thread Code	Length Code	Finish Code

All dimensions are in inches.

UNIFIED	Thread Size	Type			Thread Code	Length Code "L" ± .015 (Length Code in 16ths of an inch)						Min. Sheet Thickness	Hole Size in Sheet +.005 -.000	H ± .01	S Max.	T Max.	Min. Dist. Hole to Edge	
		Fastener Material				.50	.75	1.00	1.25	1.50	1.75							2.00
		Carbon Steel	Stainless Steel	Phosphor Bronze														
.190-32 (#10-32)	DHFH	DHFHS	DHFHB	032	8	12	16	20	24	28	32	.050	.190	.300	.105	.040	.415	
.250-20 (1/4-20)	DHFH	DHFHS	DHFHB	0420	8	12	16	20	24	28	32	.060	.250	.380	.125	.050	.460	
.313-18 (5/16-18)	DHFH	DHFHS	DHFHB	0518	8	12	16	20	24	28	32	.075	.312	.480	.140	.070	.500	
.375-16 (3/8-16)	DHFH	DHFHS	DHFHB	0616		12	16	20	24	28	32	.090	.375	.580	.155	.085	.530	

All dimensions are in millimeters.

METRIC	Thread Size x Pitch	Type			Thread Code	Length Code "L" ± 0.4 (Length Code in Millimeters)						Min. Sheet Thickness	Hole Size in Sheet +0.13	H ± 0.25	S Max.	T Max.	Min. Dist. Hole to Edge	
		Fastener Material				15	20	25	30	35	40							50
		Carbon Steel	Stainless Steel	Phosphor Bronze														
M5x0.8	DHFH	DHFHS	DHFHB	M5	15	20	25	30	35	40	50	1.3	5.0	7.8	2.7	1.14	10.7	
M6x1.0	DHFH	DHFHS	DHFHB	M6	15	20	25	30	35	40	50	1.5	6.0	9.4	2.8	1.27	11.5	
M8x1.25	DHFH	DHFHS	DHFHB	M8	15	20	25	30	35	40	50	2.0	8.0	12.5	3.5	1.78	12.7	
M10x1.5	DHFH	DHFHS	DHFHB	M10	15	20	25	30	35	40	50	2.3	10.0	15.7	4.1	2.29	13.7	