



All dimensions are in inches.

UNIFIED	Thread Size	Type			Thread Code	Length Code "L" ± .015 (Length Code in 16ths of an inch)										Min. Sheet Thickness	Hole Size in Sheet +.003 -.000	H ± .015	S Max.	Min. Dist. Hole to Edge
		Fastener Material																		
		Carbon Steel	Stainless Steel	Aluminum		.250	.312	.375	.500	.625	.750	.875	1.00	1.25	1.50					
.086-56 (#2-56)	DFH	DFHS	-	256	4	5	6	8	10	12	-	-	-	-	.040	.085	.144	.075	.187	
.112-40 (#4-40)	DFH	DFHS	DFHA	440	4	5	6	8	10	12	14	16	20	-	.040	.111	.176	.085	.219	
.138-32 (#6-32)	DFH	DFHS	DFHA	632	4	5	6	8	10	12	14	16	20	24	.040	.137	.206	.090	.250	
.164-32 (#8-32)	DFH	DFHS	DFHA	832	4	5	6	8	10	12	14	16	20	24	.040	.163	.237	.090	.281	
.190-24 (#10-24)	DFH	DFHS	DFHA	024	-	5	6	8	10	12	14	16	20	24	.040	.189	.256	.100	.281	
.190-32 (#10-32)	DFH	DFHS	DFHA	032	-	5	6	8	10	12	14	16	20	24	.040	.189	.256	.100	.281	
.250-20 (1/4-20)	DFH	DFHS	DFHA	0420	-	-	6	8	10	12	14	16	20	24	.062	.249	.337	.135	.312	
.313-18 (5/16-18)	DFH	DFHS	-	0518	-	-	-	8	10	12	14	16	20	24	.093	.311	.376	.160	.375	

All dimensions are in millimeters.

METRIC	Thread Size x Pitch	Type			Thread Code	Length Code "L" ± 0.4 (Length Code in millimeters)										Min. Sheet Thickness	Hole Size in Sheet +0.08	H ± 0.4	S Max.	Min. Dist. Hole to Edge
		Fastener Material																		
		Carbon Steel	Stainless Steel	Aluminum		6	8	10	12	15	18	-	-	-	-					
M2.5x0.45	DFH	DFHS	DFHA	M2.5	6	8	10	12	15	18	-	-	-	-	1.0	2.5	4.1	1.95	5.40	
M3x0.5	DFH	DFHS	DFHA	M3	6	8	10	12	15	18	20	25	-	-	1.0	3.0	4.6	2.10	5.60	
M3.5x0.6	DFH	DFHS	DFHA	M3.5	6	8	10	12	15	18	20	25	30	-	1.0	3.5	5.3	2.25	6.40	
M4x0.7	DFH	DFHS	DFHA	M4	6	8	10	12	15	18	20	25	30	35	1.0	4.0	5.9	2.40	7.20	
M5x0.8	DFH	DFHS	DFHA	M5	-	8	10	12	15	18	20	25	30	35	1.0	5.0	6.5	2.70	7.20	
M6x1.0	DFH	DFHS	DFHA	M6	-	-	10	12	15	18	20	25	30	35	1.6	6.0	8.2	3.00	7.90	
M8x1.25	DFH	DFHS	DFHA	M8	-	-	-	12	15	18	20	25	30	35	2.4	8.0	9.6	3.70	9.60	