



All dimensions are in inches.

	Thread Size	Type		Thread Code	Shank Code	A (Shank) Max.	Min. Sheet Thickness	Hole Size In Sheet +.004/- .000	C Max.	E +.000/- .010	T ± .004	Min. Dist. Hole To Edge
		Carbon Steel	Stainless Steel									
UNIFIED	.112-40 (#4-40)	DWN	DWNS	440	0	.030	.030	.173	.172	.308	.065	.154
	.138-32 (#6-32)	DWN	DWNS	632	0	.030	.030	.193	.192	.341	.094	.171
	.164-32 (#8-32)	DWN	DWNS	832	0	.030	.030	.218	.217	.371	.108	.186
	.190-24 (#10-24)	DWN	DWNS	024	0	.030	.030	.250	.249	.440	.156	.220
	.190-32 (#10-32)	DWN	DWNS	032	0	.030	.030	.250	.249	.440	.156	.220
	.250-20 (1/4-20)	DWN	DWNS	0420	0	.048	.048	.316	.315	.522	.186	.261

All dimensions are in millimeters.

	Thread Size	Type		Thread Code	Shank Code	A (Shank) Max.	Min. Sheet Thickness	Hole Size In Sheet +0.1/-0.0	C Max.	E +0.00/-0.25	T ± 0.1	Min. Dist. Hole To Edge
		Carbon Steel	Stainless Steel									
METRIC	M3x0.5	DWN	DWNS	M3	0	0.77	0.77	4.39	4.36	7.82	1.49	3.91
	M4x0.7	DWN	DWNS	M4	0	0.77	0.77	5.53	5.5	9.42	2.58	4.71
	M5x0.8	DWN	DWNS	M5	0	0.77	0.77	6.35	6.32	11.17	3.78	5.59
	M6x1.0	DWN	DWNS	M6	0	1.22	1.24	8.04	8.01	13.25	4.56	6.63