



PART NUMBER DESIGNATION

DFM	-	K	-	S	-	B	-	M6	-	15	-	ZU
Head Style		Body Type		Material Code		Closed End		Thread Code		Length Code		Finish Code
DFM Flat Head		-- Plain		-- Carbon Steel								ZU Zinc Clear
DSM Thin Head		K Knurled		S Stainless Steel								ZC Zinc Yellow
DCM Countersunk Head		H Semi-Hex		A Aluminum								X Passivation
		HH Hex										

All dimensions are in millimeters.

METRIC	Thread Size	Type		Thread Code	Head Style	Body Type	End Type	Grip Range e	Install Hole D <sub>0</sub> +0.15/ +0.05	Shank Dia D -0.03/ -0.10	Head Dia d <sub>k</sub> +/-0.5	Head Thickness K	Rivet Length L Max	Length After Riveting h Ref.
		Fastener Material												
		Carbon Steel	Stainless Steel											
M4x0.7	FM-B FMK-B	FMS-B FMKS-B	M4	Thin Head	Semi-Hex	Closed End	0.5-1.0	6.0	6.0	9.0	0.8	15.5	13.0	
							1.0-2.0					16.5		
							2.0-3.0					17.5		
M5x0.8	FM-B FMK-B	FMS-B FMKS-B	M5	Thin Head	Semi-Hex	Closed End	0.5-1.0	7.0	7.0	10.0	1.0	17.5	14.8	
							1.0-2.0					18.5		
							2.0-3.0					19.5		
M6x1.0	FM-B FMK-B	FMS-B FMKS-B	M6	Thin Head	Semi-Hex	Closed End	0.5-1.5	9.0	9.0	13.0	1.5	21.5	17.5	
							1.5-3.0					23.5		
							3.0-4.5					24.5		
M8x1.25	FM-B FMK-B	FMS-B FMKS-B	M8	Thin Head	Semi-Hex	Closed End	0.5-1.5	11.0	11.0	15.0	1.5	25.5	22.8	
							1.5-3.0					27.0		
							3.0-4.5					28.5		
M10x1.5	FM-B FMK-B	FMS-B FMKS-B	M10	Thin Head	Semi-Hex	Closed End	0.5-1.5	13.0	13.0	17.0	1.8	31.5	26.0	
							1.5-3.0					33.5		
							3.0-4.5					35.5		