



PART NUMBER DESIGNATION												
DFM	-	K	-	S	-	B	-	M6	-	15	-	ZU
Head Style		Body Type		Material Code		Closed End		Thread Code		Length Code		Finish Code
FM Flat Head		-- Plain		-- Carbon Steel								ZU Zinc Clear
SM Thin Head		K Knurled		S Stainless Steel								ZC Zinc Yellow
CM Countersunk Head		H Semi-Hex		A Aluminum								X Passivation
		HH Hex										

All dimensions are in millimeters.

METRIC	Thread Size	Type			Thread Code	Head Style	Body Type	End Type	Grip Range e	Install Hole Do +0.15/+0.05	Shank Dia D -0.03/-0.10	Head Dia dk +/-0.5	Head Thickness K	Rivet Length L Max	Length After Riveting h Ref.
		Fastener Material													
		Carbon Steel	Stainless Steel	Aluminum											
M3x0.5	SM SMK	SMS SMKS	SMA SMKA	M3	Thin Head	Plain Knurled	Open End	0.5-1.0	5.0	5.0	6.0	0.35	7.8	5.8	
								1.0-2.0					8.8		
								2.0-3.0					9.8		
M4x0.7	SM SMK	SMS SMKS	SMA SMKA	M4	Thin Head	Plain Knurled	Open End	0.5-1.0	6.0	6.0	7.0	0.50	9.3	7.5	
								1.0-2.0					10.3		
								2.0-3.0					11.3		
M5x0.8	SM SMK	SMS SMKS	SMA SMKA	M5	Thin Head	Plain Knurled	Open End	0.5-1.0	7.0	7.0	8.0	0.60	11.3	9.3	
								1.0-2.0					12.3		
								2.0-3.0					13.3		
M6x1.0	SM SMK	SMS SMKS	SMA SMKA	M6	Thin Head	Plain Knurled	Open End	0.5-1.5	9.0	9.0	10.0	0.60	13.8	11.0	
								1.5-3.0					15.3		
								3.0-4.5					16.8		
M8x1.25	SM SMK	SMS SMKS	SMA SMKA	M8	Thin Head	Plain Knurled	Open End	0.5-1.5	11.0	11.0	12.5	0.60	15.3	12.3	
								1.5-3.0					16.8		
								3.0-4.5					18.3		
M10x1.5	SM SMK	SMS SMKS	SMA SMKA	M10	Thin Head	Plain Knurled	Open End	0.5-1.5	13.0	13.0	14.5	0.85	18.3	15.0	
								1.5-3.0					19.8		
								3.0-4.5					21.3		