



PART NUMBER DESIGNATION												
FM	-	K	-	S	-	B	-	M6	-	15	-	ZU
Head Style		Body Type		Material Code		Closed End		Thread Code		Length Code		Finish Code
FM Flat Head		-- Plain		-- Carbon Steel								ZU Zinc Clear
SM Thin Head		K Knurled		S Stainless Steel								ZC Zinc Yellow
CM Countersunk Head		H Semi-Hex Head		A Aluminum								X Passivation

All dimensions are in millimeters.

METRIC	Thread Size	Type			Thread Code	Head Style	Body Type	End Type	Grip Range e	Install Hole Do +0.15/+0.05	Shank Dia D -0.03/-0.10	Head Dia dk +/-0.5	Head Thickness K	Rivet Length L Max	Length After Riveting h Ref.
		Fastener Material													
		Carbon Steel	Stainless Steel	Aluminum											
M3x0.5	FM FMK	FMS FMKS	FMA FMKA	M3	Flat Head	Plain Knurled	Open End		0.5-1.0	5.0	5.0	7.0	0.8	8.8	5.8
									1.0-2.0					9.5	
									2.0-3.0					10.5	
M4x0.7	FM FMK	FMS FMKS	FMA FMKA	M4	Flat Head	Plain Knurled	Open End		0.5-1.0	6.0	6.0	9.0	0.8	10.0	7.5
									1.0-2.0					11.0	
									2.0-3.0					12.0	
M5x0.8	FM FMK	FMS FMKS	FMA FMKA	M5	Flat Head	Plain Knurled	Open End		0.5-1.0	7.0	7.0	10.0	1.0	12.0	9.3
									1.0-2.0					13.0	
									2.0-3.0					14.0	
M6x1.0	FM FMK	FMS FMKS	FMA FMKA	M6	Flat Head	Plain Knurled	Open End		0.5-1.5	9.0	9.0	13.0	1.5	15.0	11.0
									1.5-3.0					16.5	
									3.0-4.5					18.0	
M8x1.25	FM FMK	FMS FMKS	FMA FMKA	M8	Flat Head	Plain Knurled	Open End		0.5-1.5	11.0	11.0	15.0	1.5	17.0	12.3
									1.5-3.0					18.5	
									3.0-4.5					20.0	
M10x1.5	FM FMK	FMS FMKS	FMA FMKA	M10	Flat Head	Plain Knurled	Open End		0.5-1.5	13.0	13.0	17.0	1.8	20.5	15.0
									1.5-3.0					22.5	
									3.0-4.5					24.0	