



All dimensions are in inches.

UNIFIED	Thread Size	Type		Thread Code	Shank Code	A Max.	Min. Sheet Thickness	Hole Size In Sheet +.003 / -.000	C Max.	H ± .01	Min. Dist. Hole To Edge (2)
		Fastener Material									
		Carbon Steel	Stainless Steel								
.086-56 (#2-56)	DFC	DF	256	1	.060	.060-.090	.172	.171	.188	.23	
				2	.090	.091Min.					
.112-40 (#4-40)	DFC	DF	440	1	.060	.060-.090	.172	.171	.188	.23	
				2	.090	.091Min.					
.138-32 (#6-32)	DFC	DF	632	1	.060	.060-.090	.213	.212	.250	.27	
				2	.090	.091Min.					
.164-32 (#8-32)	DFC	DF	832	1	.060	.060-.090	.290	.289	.312	.28	
				2	.090	.091Min.					
.190-32 (#10-32)	DFC	DF	032	1	.060	.060-.090	.312	.311	.343	.31	
				2	.090	.091Min.					
.250-20 (1/4-20)	DFC	DF	0420	3	.120	.125-.155	.344	.343	.375	.34	
				4	.151	.156-.186					
				5	.182	.187Min.					

All dimensions are in millimeters.

METRIC	Thread Size	Type		Thread Code	Shank Code	A Max.	Min. Sheet Thickness	Hole Size In Sheet +0.08	C Max.	H ± 0.25	Min. Dist. Hole To Edge (2)
		Fastener Material									
		Carbon Steel	Stainless Steel								
M2x0.4	DFC	DF	M2	1	1.53	1.53-2.3	4.37	4.35	4.8	6.0	
				2	2.3	2.32Min.					
M2,5x0,45	DFC	DF	M2,5	1	1.53	1.53-2.3	4.37	4.35	4.8	6.0	
				2	2.3	2.32Min.					
M3x0.5	DFC	DF	M3	1	1.53	1.53-2.3	4.37	4.35	4.8	6.0	
				2	2.3	2.32Min.					
M4x0.7	DFC	DF	M4	1	1.53	1.53-2.3	7.37	7.35	7.9	7.2	
				2	2.3	2.32Min.					
M5x0.8	DFC	DF	M5	1	1.53	1.53-2.3	7.92	7.9	8.7	8.0	
				2	2.3	2.32Min.					
M6x1.0	DFC	DF	M6	3	3.05	3.18-3.94	8.74	8.72	9.5	8.8	
				4	3.84	3.96-4.72					
				5	4.63	4.75Min.					

- (1) For maximum performance, we recommend that you use the maximum shank length for your sheet thickness.
- (2) To minimize sheet distortion and maximize product performance, use a centerline-to-edge value greater or equal to the value specified.